

Work Order ID 117442

April-24-14 11:13:00 AM

117442

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Item ID: D3501-1

Revision ID:

Item Name: Bushing

Start Date: 5/15/14 Start Qty: 60.00

Required Date: 5/15/14 Req'd Qty: 60.00

Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Run Start ***NR1***

Stop ***NR2***

Approvals: Process Plan: MLS Date: 14-04-24

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3501

Rev A

100

100

Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

1-TURN AS PER FOLIO FA650 & DWG D3501 ,FOLIO
REV: — DWG REV: A 2-DEBURR AS REQUIRED

0.00

0.00

DAS

25

9-89

14-5-12

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

DAS

25

9-89

14-5-12

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

DAS

40

9-89

14/05/13

2-50
SS
DAG

2-50
SS
DAG

2-50
SS
DAG

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Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location **85052**

0.00

130

Packaging

Memo

0.00

Packaging

601 **14-5-13**

DAS
26
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

ML5 **14-05-13**

④ 14-05-13

Picklist Print

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Work Order ID: 117442

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Parent Item: D3501-1

D3501-1

Parent Item Name: Bushing

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased		No		100	f	149.1450	0.0791	5			

M303R0 750

303 Round Bar 0.750

SL 14-5-12

Location

Loc Qty

Loc Code

MAT028

149.145

m127464

52.645

m128882

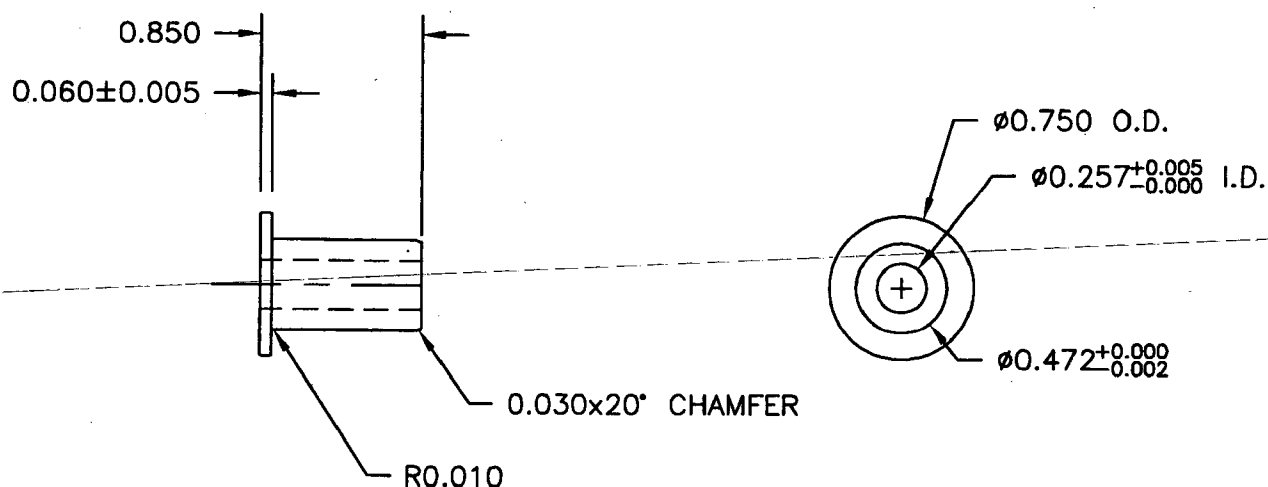
96.5

5

8.8/2



DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

h2-ha-1
52W 2hht11

RELEASED

06.08.15 *H*

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